average concentration during the inhalation portion of the breathing cycle shall not exceed the following limits:

Where the service time is	Maximum allowable average concentration of carbon dioxide in inspired air percent by volume
Not more than 30 minutes	2.5
1 hour	2.0
2 hours	1.5
3 hours	1.0
4 hours	1.0

(d) In addition to the test requirements for closed-circuit apparatus set forth in paragraph (b) of this section, gas samples will be taken during the course of the man tests described in Tables 1, 2, 3, and 4 of this subpart. These gas samples will be taken from the closed-circuit apparatus at a point downstream of the carbon dioxide sorbent, and they shall not contain more than 0.5 percent carbon dioxide at any time, except on apparatus for escape only, using a mouthpiece only, the sample shall not contain more than 1.5 percent carbon dioxide at any time.

§84.98 Tests during low temperature operation.

- (a) The applicant shall specify the minimum temperature for safe operation and two persons will perform the tests described in paragraphs (c) and (d) of this section, wearing the apparatus according to applicant's directions. At the specified temperature, the apparatus shall meet all the requirements described in paragraph (e) of this section.
- (b) The apparatus will be precooled at the specified minimum temperature for 4 hours.
- (c) The apparatus will be worn in the low temperature chamber for 30 minutes, or for the service time of the apparatus, whichever is less.
- (d) During the test period, alternate 1-minute periods of exercise and rest will be required with the exercise periods consisting of stepping onto and off a box 21.5 cm. ($8\frac{1}{2}$ inches) high at a rate of 30 cycles per minute.
- (e)(1) The apparatus shall function satisfactorily at the specified minimum temperature on duplicate tests.
- (2) The wearer shall have sufficient unobscured vision to perform the work.

- (3) The wearer shall not experience undue discomfort because of airflow restriction or other physical or chemical changes in the operation of the apparatus.
- (f) Auxiliary low-temperature parts which are commercially available to the user may be used on the apparatus to meet the requirements described in paragraph (e) of this section.

§84.99 Man tests; testing conditions; general requirements.

- (a) The man tests described in Tables 1, 2, 3, and 4 of this subpart represent the workload performed in the mining, mineral, or allied industries by a person wearing the apparatus tested.
- (b) The apparatus tested will be worn by Institute personnel trained in the use of self-contained breathing apparatus, and the wearer will, before participating in these tests, pass a physical examination conducted by a qualified physician.
- (c) All man tests will be conducted by the Institute.
- (d) The apparatus will be examined before each man test to ensure that it is in proper working order.
- (e) Breathing resistance will be measured within the facepiece or mouthpiece and the wearer's pulse and respiration rate will be recorded during each 2 minute sample period prescribed in tests 1, 2, 3, and 4.
- (f) Man tests 1, 2, 3, 4, 5, and 6 will be conducted in duplicate.
- (g) If man tests are not completed through no fault of the apparatus, the test will be repeated.

§84.100 Man tests 1, 2, 3, and 4; requirements.

Man tests 1, 2, 3, and 4, set forth in Tables 1, 2, 3, and 4 of this subpart, respectively, prescribe the duration and sequence of specific activities. These tests will be conducted to—

- (a) Familiarize the wearer with the apparatus during use;
- (b) Provide for a gradual increase in activity:
- (c) Evaluate the apparatus under different types of work and physical orientation; and
- (d) Provide information on the operating and breathing characteristics of the apparatus during actual use.